



Global Supplier Council Member Overview of Membership Benefits

This membership category provides unique benefits to supplier companies that do business globally and is in addition to the current supplier membership categories that are in place today (Hunter Club Gold, Silver and Bronze and Regular Supplier Member). The benefits included in this category do not overlap in any substantive way with existing membership options, however, Global Supplier Members receive all relevant benefits included in a basic supplier membership (i.e. NACS member pricing on products, exhibit space, etc. as detailed below). Additionally this membership category has its own unique benefits that are not available to any other membership category.

The key benefits of this category include exclusive access to data, information, education and networking events and the ability to contribute global knowledge and support.

Core Benefits (included in membership dues):

- Exclusive Global Supplier Council participation at the NACS Global Forum (complimentary registrations for two company executives, additional registrations for a fee on a space available basis)
- NACS staff will assist in coordinating trip excursions with retailers to facilitate social events during the Global Forum
- Free supplier participation at the International Forum at the NACS Show 2008 (complimentary registrations for two company executives, additional registrations for a fee on a space available basis)
- Complimentary access to research and metrics that is relevant to the interests of global members (e.g., Global SOI Data, country by country comparisons, etc.)
- Opportunity to be nominated to serve on NACS International Committee (1 year term)
- First consideration to present relevant content and/or ideas for presentations at NACS events that have a global component
- One complimentary registration to Insight | NACS Global Benchmark conference in March (Cork Ireland)
- Access to an early read on issues that impact their business
- Networking and introductions to retailers and other suppliers at all events that have a global component
- A list of registered international attendees at the NACS Show 2008 will be provided prior to the show to help facilitate retailer meetings
- Year round recognition and industry exposure including company logo on logo wall in International Lounge at NACS Show 2008 and at Global Forums
- Complimentary stand in the International Lounge at the NACS Show 2008 to provide information and literature about products and services
- Full page recognition ad in the Show issue of *NACS Magazine*
- Ability to contribute global knowledge, resources and support to advance the global convenience and petroleum retailing industry and to participate in global initiatives